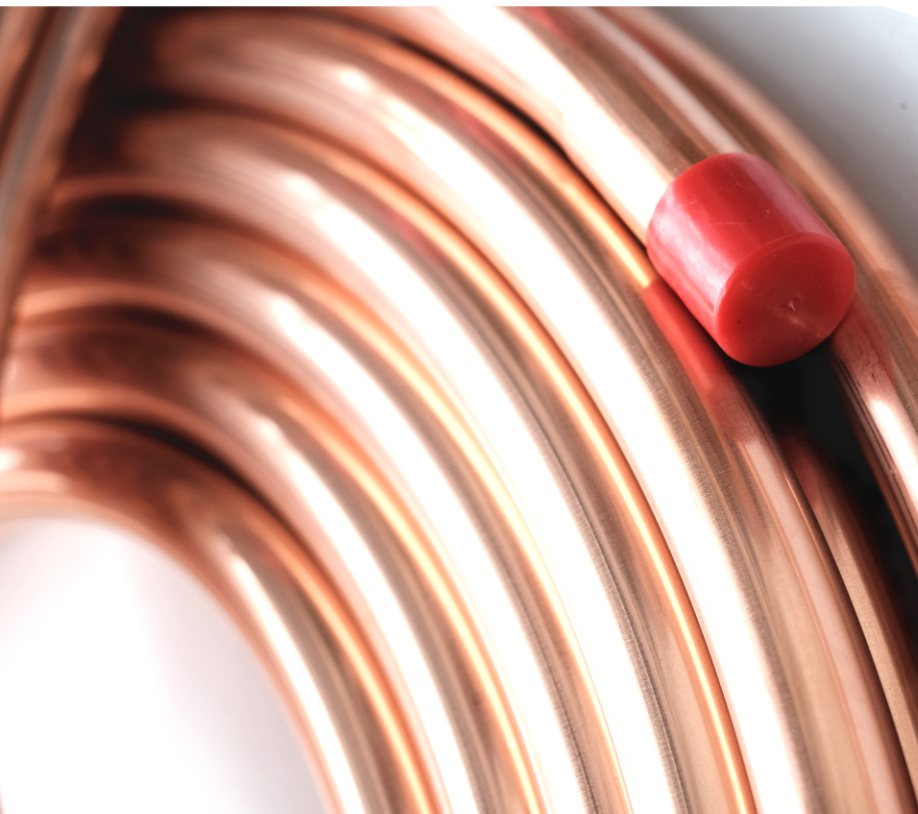


copper tube and pre insulated paired copper coil

Air Conditioning, Refrigeration, Medical Gas,
General Plumbing, HVAC, Fuel, Gas Distribution
and Fire Sprinkler Installation





APIC Cooper tube is one of leading products for HVAC and Refrigeration applications.

APIC is engineered to be able to cater market demands and needs in reliable products for cooper tube. APIC comes with range of application from 30 meters coils (with insulation or without insulation) up to straight 3 meters pipes.

Features



Reliable

Used for many years in HVACR industry. Strong and adaptable.



Durability

Copper is durable, strong and resists damage. You can always rely on copper tube and fittings for HVACR application and expect working well for many years.



Efficient & Effective

With high reliability and good performance result on HVACR application, Copper tube becomes one the best solution.



Easy to Install

Many people have used it for so many years because of easy to install and less jointing on the application. Reduce working time.



Fire Safety

Copper tube is less combustible material when it comes to fire safety requirements and decomposing to toxic gas.



Green Sustainability

Over 90% of copper is recyclable. It contributes significantly to world sustainability but at the same time gives you comfort and high result performance.



Environment Safety

Copper gives excellent protection against contamination to domestic water supply.

**APIC SEAMLESS COPPER TUBE
ASTM B 280**

For: Air Conditioning, Refrigeration and Natural Gas

For Annealed Coil Copper Tubes

SS Inch	OD Inch (mm)	WT Inch (mm)	W, Lb/Ft (Kg/m)	SWIP PSI (Kpa) 150° F
1/8	0.125 (3.18)	0.030 (0.76)	0.0347 (0.0516)	2613 (18013)
3/16	0.187 (4.76)	0.030 (0.76)	0.0575 (0.0856)	1645 (11340)
1/4	0.250 (6.35)	0.030 (0.76)	0.0804 (0.120)	1195 (8238)
5/16	0.312 (7.92)	0.032 (0.81)	0.109 (0.162)	1017 (7011)
3/8	0.375 (9.52)	0.032 (0.81)	0.134 (0.199)	836 (5763)
1/2	0.500 (12.70)	0.032 (0.81)	0.182 (0.271)	618 (4260)
5/8	0.625 (15.88)	0.035 (0.89)	0.251 (0.373)	525 (3619)
3/4	0.750 (19.05)	0.035 (0.89)	0.305 (0.454)	435 (2999)
7/8	0.875 (22.23)	0.045 (1.14)	0.455 (0.677)	495 (3412)
1 1/8	1.125 (28.58)	0.050 (1.27)	0.665 (0.975)	420 (2895)
1 3/8	1.375 (34.93)	0.055 (1.40)	0.884 (1.32)	373 (2571)
1 5/8	1.625 (41.28)	0.060 (1.52)	1.14 (1.70)	347 (2392)

Note: Tubes are supplied in 15 meter for annealed coil copper tubes

For Hard Drawn Straight Length Copper Tubes

SS Inch	OD Inch (mm)	WT Inch (mm)	W, Lb/Ft (Kg/m)	SWIP PSI (Kpa) 150° F
3/8	0.375 (9.52)	0.030 (0.76)	0.126 (0.187)	1367 (9423)
1/2	0.500 (12.70)	0.035 (0.89)	0.198 (0.295)	1168 (8051)
5/8	0.625 (15.88)	0.040 (1.02)	0.285 (0.424)	1082 (7458)
3/4	0.750 (19.05)	0.042 (1.07)	0.362 (0.539)	947 (6528)
7/8	0.875 (22.23)	0.045 (1.14)	0.455 (0.677)	873 (6018)
1 1/8	1.125 (28.58)	0.050 (1.27)	0.655 (0.975)	741 (5108)
1 3/8	1.375 (34.93)	0.055 (1.40)	0.884 (1.32)	658 (4536)
1 5/8	1.625 (41.28)	0.060 (1.52)	1.14 (1.70)	613 (4226)
2 1/8	2.125 (53.98)	0.070 (1.78)	1.75 (2.60)	545 (3757)
2 5/8	2.625 (66.68)	0.080 (2.03)	2.48 (3.69)	504 (3474)
3 1/8	3.125 (79.38)	0.090 (2.29)	3.33 (4.96)	476 (3281)
3 5/8	3.625 (92.08)	0.100 (2.54)	4.29 (6.38)	455 (3136)
4 1/8	4.125 (104.78)	0.110 (2.79)	5.38 (8.01)	440 (3033)

Note: Tubes are supplied in 5.8 meter for Straight tubes

Copper Pipe Technical properties

Desc	Copper Alloy No.	Copper (min)	Phosphorus	Temper:		Tensile Strength:		Elongation (min)
				Coil	Hard Drawn	Coil (min)	Hard Drawn (min)	
Value	C12200	99.90	0.015 - 0.040	O60	H58	205	250	40
Unit		%	%			Mpa	Mpa	%

Values of allowable internal working pressure for copper tube in service are based on the formula from ANSI B31, Standard Code for Pressure Piping:

$$P = \frac{2 S tm}{D \max - 0.8 tm}$$

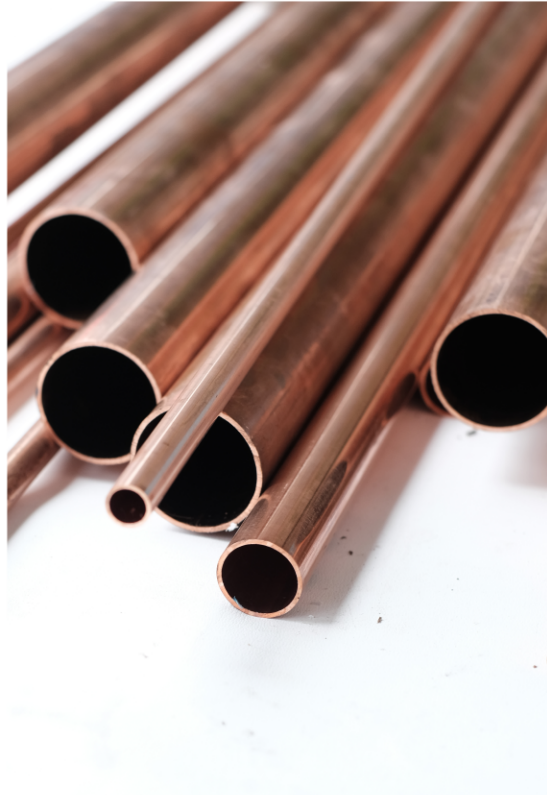
P = Allowable Pressure @ 150° F S = 5100 PSIG Annealed
 S = Allowable Stress @ 300° F S = 4700 PSIG Annealed
 T = Wall Thickness @ 150° F S = 9000 PSIG Hard Drawn
 D Max = Outside Diameter @ 300° F S = 8700 PSIG Hard Drawn

**APIC SEAMLESS COPPER TUBE
ASTM B 819
For: Medical Gas**

Seamless Copper Tube ASTM B819 For Medical Gas

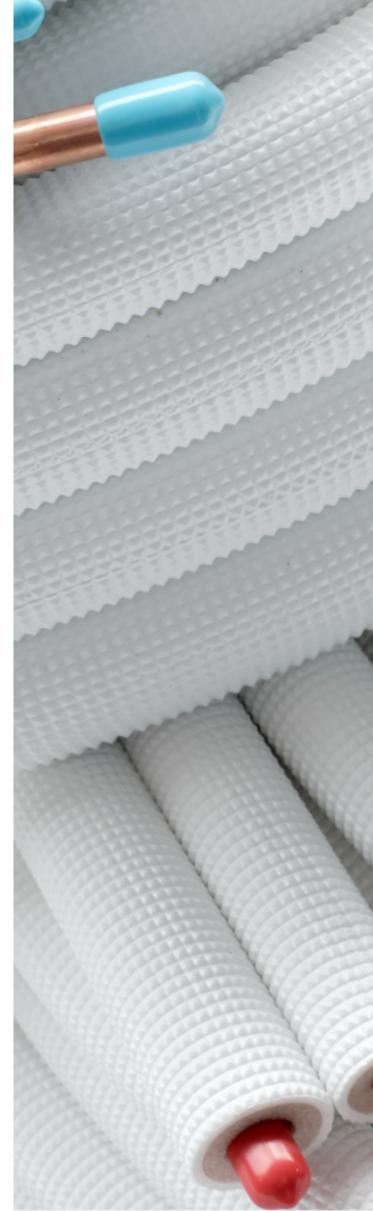
SS Inch	OD Inch (mm)	WT Inch (mm)	NW kg/m	*Safe Working Internal Pressures Hard Drawn			
				PSI		PSI	
				150°F	300°F	150°F	300°F
3/8	0.375 (9.52)	0.030 (0.76)	0.188	1367	1322	9423	9113
1/2	0.500 (12.70)	0.035 (0.89)	0.295	1168	1129	8051	7783
5/8	0.625 (15.88)	0.049 (1.02)	0.425	1082	1046	7458	7211
3/4	0.750 (19.05)	0.049 (1.07)	0.539	947	916	6528	6315
7/8	0.875 (22.23)	0.065 (1.14)	0.667	873	844	6018	5818
1 1/8	1.125 (28.58)	0.065 (1.27)	0.975	741	717	5108	4943
1 3/8	1.375 (34.93)	0.065 (1.40)	1.317	658	636	4536	4384
1 5/8	1.625 (41.28)	0.072 (1.52)	1.703	613	592	4226	4081
2 1/8	2.125 (53.98)	0.083 (1.78)	2.609	545	527	3757	3633
2 5/8	2.625 (66.68)	0.095 (2.03)	3.692	504	487	3474	3357
3 1/8	3.125 (79.38)	0.109 (2.29)	4.954	476	460	3281	3171
3 5/8	3.625 (92.08)	0.120 (2.54)	6.393	455	440	3136	3033
4 1/8	4.125 (104.78)	0.134 (3.79)	8.010	440	425	3033	2930
5 1/8	5.125 (130.18)	0.160 (3.18)	11.335	404	390	2785	2689
6 1/8	6.125 (155.58)	0.192 (3.56)	15.196	376	364	2592	2509
8 1/8	8.125 (206.38)	0.271 (5.08)	28.745	406	392	2799	2702

Note: Tubes are supplied in 5.8 meter for straight length

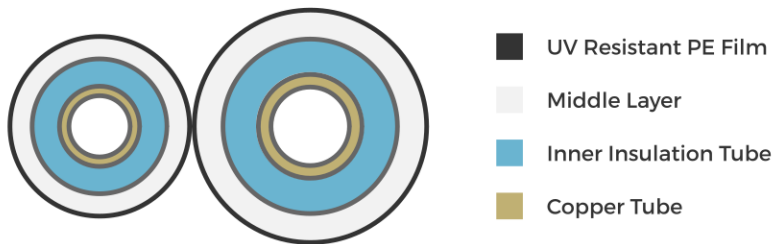


**Technical Data - ASTM B280
Annealed Coil Copper and Insulation Tube**

Type	Copper Tube (OD x mm) Size x Thickness	Insulation Size (mm) Wall Thickness	Length (m)
AP 2320	1/4" x 0.76	10	20
	3/8" x 0.81		
AP 2420	1/4" x 0.76		
	1/2" x 0.81		
AP 2520	1/4" x 0.76		
	5/8" x 0.89		
AP 3520	3/8" x 0.81		
	5/8" x 0.89		
AP 3620	3/8" x 0.81		
	3/4" x 0.89		
AP 4620	1/2" x 0.81		
	3/4" x 0.89		



Pre Insulated Paired Copper Coil



Technical Description

Standard	: ASTM B280
Tube	: Annealed Coil Copper
Insulation	: Physical Cross-Linked 30 times PE foaming pipe with outer cover
Dimension	: 30 meters continuous coil
Thermal Conductivity	: ≤ 0.043 (0.037) W/m.k (Kcal/m.h.°C)
Working temperature	: -70°C - 120°C
Tensile Strength	: >14 N/cm ² (Kgfc/m ²)
Water absorption	: ≤ 2.0 g/100cm ²
Radial Contraction Rate	: ≤ 7 (120±5°C)%

**APIC Pre-Insulated Twin Tube
Key Features**



3 Layers Insulation

Layering has no pocket. It gives you peace of mind from condensation, Anti-Abrasion, Anti-Impact, Anti-Aging



Cross Linked PE Insulation

Foamed continuously without seam and closely welded with the outer 2 layers.



UV Resistant PE Insulation

Weather durability performance increase. It becomes reliable for outdoor usage.



Seamless Inner Tube

Reduce risk of leakage and condensation.



Better Life Time

APIC Pre-Insulated twin paired with 3 layers insulation and seamless join, it will give you longer performance due to reduced risk of condensation and pressure leakage.



Easy Installation

**Refrigerants
Temperature - Pressure Data For Common Refrigerants**

RT	Refrigerant Saturated Vapour Pressures, Psi (kPa)						
	45 °C	50 °C	55 °C	60 °C	65 °C	70 °C	75 °C
R134A	153 (1054)	179 (1234)	201 (1383)	228 (1571)	260 (1789)	293 (2016)	343 (2364)
R22	239 (1649)	269 (1855)	304 (2095)	340 (2345)	376 (2592)	420 (2895)	480 (3305)
R407C	252 (1735)	286 (1970)	324 (2235)	366 (2520)	426 (2933)	473 (3262)	548 (3776)
R410A	379 (2613)	427 (2945)	480 (3308)	537 (3702)	600 (4131)	-	-
R32	379 (2690)	440 (3028)	495 (3407)	555 (3820)	620 (4268)	692 (4763)	-

RT - Refrigerant Type



bravoindo

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